

Error codes:

Cavity Probe Error= The Cavity probe reading is less than 32°F or greater than 575°F. See the Cavity Probe Page for Troubleshooting.

Cavity High Temp Error= The Cavity probe reading exceeds 565°F, or 150°F above the set point temperature. See the Cavity Probe Page for Troubleshooting.

Cooling Fan Probe Error = The Cooling Fan probe reading is less than 32°F or greater than 575°F. See the Cooling Fan Probe Page for Troubleshooting.

Quench Probe Error= The Quench probe reading is less than 32°F or greater than 575°F. See the Quench Probe Page for Troubleshooting.

Fan Error = The motor outputs (J2.9-J2.12) are active but the Drive@Speed Signal (J11.4) was not present for 15 seconds. See the Inverter Page for Troubleshooting.

Com Error= The controller unit lost the digital COM signal from the relay board (J14.1-3) for 3 seconds. Check Both Connections and the COM Cable for Continuity.

High Temp Error= The High Limit (manual reset) reading exceeds 671°F in the oven cavity and it sent a 24V DC signal to the J11.3 terminal to the relay board.

Check the Contactor for failure, The High Limit for premature tripping, and the High Limit Signal Wire for a 24V DC Short.